



Heat Seal Patch Application Instructions

Whenever possible a Commercial Grade, Professional Heat Press that has the capability to apply Top and Bottom heat should be used.

Top Heat = 275 degree Fahrenheit

Bottom Heat = 300 degrees Fahrenheit

Time = 15 to 20 seconds (some fabrics may require as much as 30 to 40 seconds)

Medium pressure on your press.

NOTE: All shop environments are different. The settings above are suggestions and may need adjustment for best results in your facility.

The GLUE for your heat press patches is an Industry Standard, water-based product. If the product you are attempting to adhere the patches to has water resistant properties the patches may not stick well. In those cases, it may be necessary to sew your patch down. We can provide (at your request) sew down files at no additional charge.

The heat seal glue is a highly effective adhesive in many cases. However, some fabrics receive the heat seal glue better than others. We highly recommend testing your specific application before committing to a full production run.

Please feel free to give us a call if you have any questions.

Thank you,

Qdigitizing Patches

877-733-4390